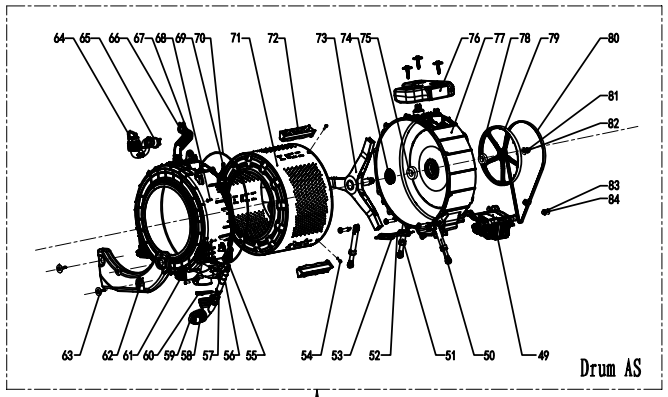
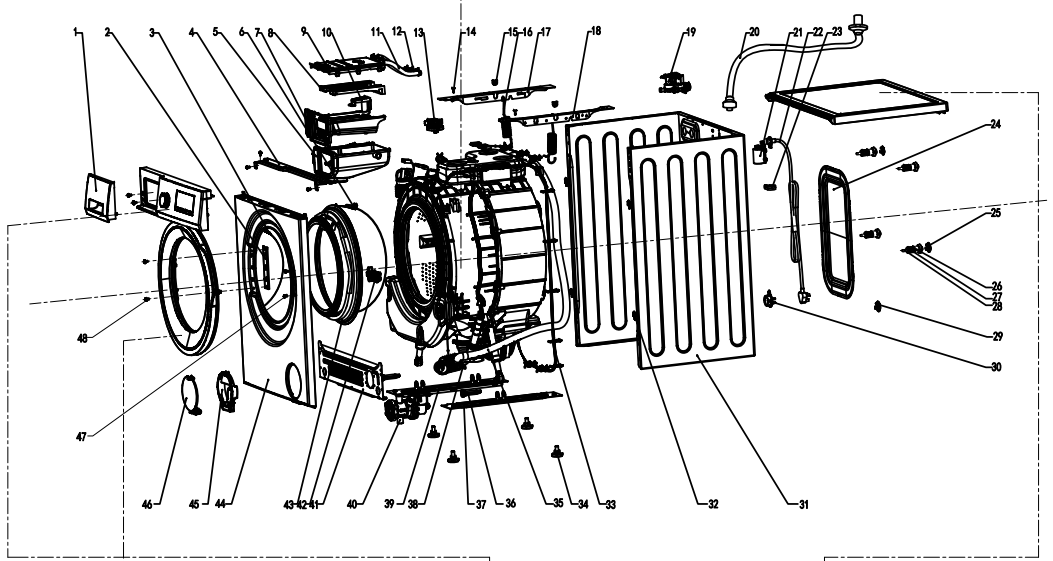
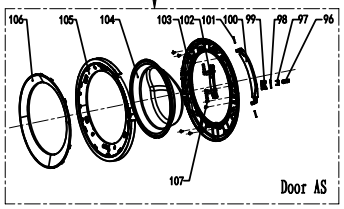
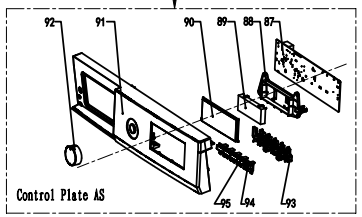
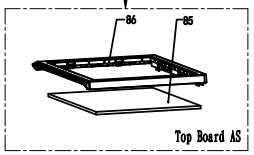
XT5QG90H.0(663)











No.	Code	Name	Quantity	Material	No.	Code	Name	Quantity	Material
108					54	XLD03-10	Thermocouple Head Screw	3	SUS
107	XT5Q090.5.1-2(594)	Hinge Cap	2	PCM	53	XT5Q090.7.3-2(594)	Heater Support	1	SUS430
106	XT5Q090.5-10(978)	Door Outer Frame	1	HIPS	52	XA7Q260.8-2(263)	Heater	1	AS
105	XT5Q090.5-9(978)	Door Outer Frame	1	HIPS	51	XT5Q090.7-9(594)	Absorber	2	AS
104	XT5Q090.5-3(594)	Door Glass	1	Glass	50	XT5Q090.7-15(594)	Absorber	1	AS
103	XT5Q090.5-2(594)	Door Inner Frame	1	PP	49	ZD004-54	Universal Motor	1	AS
102	XT5Q090.5.1-1(594)	Door Hinge	1	Zinc base alloy	48	(GB/T9553-88)	As of Screw	2	Zinc Base Alloy
101	XT5Q090.5-8(594)	Handle Pin	2	458	47	SJ2824-87 ST4x16FT	Screw	1	Zinc Base Alloy
100	XT5Q090.5-1(978)	Door Handle	1	HIPS	46	XT5Q090.5.2-1(978)	Pump Cover	1	HIPS
99	XDYQ670Y.5-5(516)	Door Hook Support	1	PCM	45	XT5Q090.5.2-2(594)	Pump Housing	1	PP
98	XT5Q090.5-8(594)	Handle Pin	1	458	44	XT5Q090.5-5(594)	Front Panel	1	SPCD
97	XA4Q670Z.5-9(062)	Handle Spring	1	SUS	43	XT5Q090.7-7(663)	Gasket	1	EPDM
96	XT5Q090.5-4(594)	Door Hook	1	Zinc base alloy	42	XA4Q270.5-5(245)	Door Lock	1	AS
95	XT5Q090.3-3(978)	Button 2	4	HIPS	41	XT5Q090.1.1.1-6(594)	Lower Frame	1	SPCD
94	XT5Q090.3-2(978)	Button 1	1	HIPS	40	ZD020-13	Pump AS	1	AS
93	XT5Q090.3-4(594)	Button Support	1	PCM	39	XT5Q090.1.1.1-4(594)	Bottom Left Frame	1	SPCD
92	XDYQ670ZE.3.1-1(954)	Select Knob	1	HIPS	38	ZDJ01-07	Hose Clamp 27	1	65Mn
91	XT5Q090.3-1(978)	Control Panel	1	HIPS	37	XT5Q090.1.1.1-5(594)	Bottom Right Frame	1	SPCD
90	XT5Q090.3-5(594)	Display Panel	1	PC	36	XA2Q260.7-13(167)	Absorber Pin	6	PCM
89	XPYQ260Y.3-10(469)	Display	1	AS	35	XA1Q272D.0.2-4	Drain Hose	1	AS
88	XT5Q090.3-6(594)	Display Support	1	ABS	34	XA2Q260.1.2(167)	Adjustable Foot AS	4	AS
87	XT5Q090.3-7(594)	PCB	1	AS	33	XT5Q090.8-2(594)	Harness As	1	AS
86	XT5Q090.2-1(922)	Top Cover Frame	1	HIPS	32	XT5Q090.1.1-1(594)	Front Panel Fixture	4	PCM
85	XT5Q090.2-2(594)	Door Cover	1	Liber board	31	XT5Q090.1.1.1-1(594)	Cabinet	1	SPCD
84	ZD020.7.3-6	Motor Rubber Band	5	NR	30	XA1Q272D.1-5	Drain Hose Frame	1	PP
83	ZLD03-15	Motor Bolt As	2	Zinc Base Alloy	29	XT5Q090.1-4(594)	Hole Cap	1	PP
82	GB/T5287 10	Washer	1	Q235-A	28	XLD03-24	Transportation Bolt AS	4	AS
81	GB/T 5780-1986 M10×35	Hexagonlar Bolt	1	Q235-A	27	XT5Q090.9.1-1(594)	Transportation Plastic Piece	4	PCM
80	ZA1Q572D.7-2	Belt	1	Polyester fibre	26	XA2Q260.9-6(167)	Transportation Rubber Band	4	EPDM
79	XT5Q090.7-6(594)	Pulley	1	AL(ADC12)	25	XT5Q090.9-6(594)	Hole Cap	4	PP
78	6205-2RZ/C3	Bearing 6205	1	AS	24	XT5Q090.1-2(594)	Back Cover	1	SPCD
77	XT5Q090.7.3.1(594)	Outer Tub and Bearing Housing AS	1	AS	23	XSL07-01	Hose Clamp 24	1	PP
76	XT5Q090.7-1(594)	Upper Balancer	1	Concrete+ Ironsand	22	ZD005-51	Power Cord	1	AS
75	6306-2RZ/C3	Bearing 6306	1	AS	21	XA2Q260.8-2(168)	Filter	1	AS
74	XT5Q090.7.3-1(594)	Shaft Seal	1	AS	20	XSL03-04	Inlet Hose AS	1	AS
73	XT5Q090.7.1.2(663)	Spider AS	1	AS	19	ZDQ02-01	Inlet Valve	1	AS
72	XA2Q260.7.1-1(167)	Lifter	3	PP	18	XT5Q090.1.1.1-3(594)	Top Right Frame	1	SPCD
71	XT5Q090.7.1.1(663)	Drum AS	1	SUS430	17	XT5Q090.1.1.1-2(594)	Top Left Frame	1	SPCD
70	XT5Q090.7-14(594)	Tub Seal	1	EPDM	16	XT5Q090.1-3(594)	Suspension Spring	2	65Mn
69	XT5Q090.7.4-2(594)	Hose Air	1	EPDM	15	XYQ090.1-8	Suspension Spring Stopper	2	PCM
68	GB/T16824.2-1997	Self-Tapping Screw	12	Zinc Alloy	14	XLD03-03	Screw	2	SUS304
67	XXT09Q100Y.7-17(992)	Exhaust Hose	1	EPDM	13	ZDQ10-05	Pressure Switch	1	AS
66	ZDJ01-15	Hose Clamp 20	2	65Mn	12	ZDJ01-14	Hose Clamp 15	4	65Mn
65	ZDJ01-16	Hose Clamp 43	1	65Mn	11	XT5Q090.6-1(594)	Inlet Valve Hose	2	EPDM
64	XT5Q090.7-3(594)	Inlet Hose	1	EPDM	10	XA2Q260.6.1-2(167)	Softener Cap	1	PP
63	XLD03-23	Balancer Head Screw	6	10X21+65Mn	9	XT5Q090.6.2-3(594)	Divider Cover	1	PP
62	XT5Q090.7-8(594)	Lower Balancer	1	Concrete+ Ironsand	8	XT5Q090.6.2-2(594)	Divider	1	PP
61	XT5Q090.7.2-1(594)	Front Tub	1	PP+30%GF	7	XT5Q090.6.1-1(594)	Detergent Dispenser	1	PP
60	ZDJ01-09	Hose Clamp 70	1	65Mn	6	XT5Q090.7-11(594)	Inner Gasket Clamp	1	AS
59	XT5Q090.7-4(594)	Drain Hose	1	AS	5	XT5Q090.6.2-1(594)	Inlet Housing	1	PP
58	ZDJ01-03	Hose Clamp 36	1	65Mn	4	XT5Q090.1-1(594)	Upper Frame	1	SPCD
57	ZDJ01-07	Hose Clamp 27	1	65Mn	3	XT5Q090.7-10(594)	Outer Gasket Clamp	1	SUS
56	XT5Q090.7.4-1(594)	Air Chamber	1	PP	2	XT5Q090.6-6(594)	Hinge Support Plate	1	SPCD
55	ZDJ01-22	Hose Clamp 9	2	65Mn	1	XT5Q090.6.1-2(978)	Drawer	1	HIPS

标记	处数	更改文件号	签字	日期
设计		李东波	会签	
校对			标准化	
审核			批准	
工艺			日期	19.09.20

XQG90-T512E(663)爆炸图
Exploded View

图样标记	数量	重量	比例
S	1		1:1

共 1 页 第 1 张

图号: XT5QG90E.0(663)

材料:

中山格兰仕日用电器有限公司

借(通)用件登记

旧底图总号

底图总号

出图审查

日期